1. Assemble dunking arm lower section to upper section using cotter pin. Make sure the shackle holder is pointed down (same side as long rib on lower section).
2. Bolt lower section to tripod yoke using 1” stainless bolt and nut.
3. Attach springs to holes on upper yoke and to eyebolts through lower handle section. Leave nuts loose as you will adjust these later.
4. Slide tripod slots into scaler lip and lock in place with the tripod latch.
5. Place bled-out poultry on shackles and adjust eyebolt tension to balance load.
6. Use arm hook when necessary to keep dunker arm stable and out of the way.